



\*Part number prefix is given. The complete part number requires the bore size. Example: Prefix 50MC005 + bore size of 1 1/4" or 125. The complete part number = 50MC005125.

Transmission		Part Number		Flange	CF-tr U	# of	D_I4 D:_	Bolt*	D:L.4	Overall
rransmission	Solid	Split	Taper	Dia.	Shaft Range	Bolts	Bolt Dia.	Circle	Pilot	Length
			50TC575	5 3/4"	11/2"	6	1/2"	4 3/4"	3 x 1/4" F	5"
			50TC575	5 3/4"	1 3/4 - 2 1/4"	6	1/2"	4 3/4"	3 x 1/4" F	6 1/2"
	50MC573			5 3/4"	1 1/2 - 2"	6	1/2"	4 3/4"	3 X 1/4" F	4 1/2"
		505751		5 3/4"	11/4 - 2"	6	1/2"	4 3/4"	Cite  4" 3 X 1/4" F  3 3/4 X 1/4" F  3 3/4 X 1/4" F  2 3 3/4 X 1/4" F  2 5 X 1/4" F  2 6 X 1/4" F  2 7 6 X 1/4" F  2 1/2 X 3/32" M  4" 3 X 1/4" F  4" 3 X 1/4" F  4" 3 X 1/4" F  8" 2 1/2 X 3/16" F  4" 3 X 1/4" F  4" 3	4 3/16"
Allison			50TC725	7 1/4"	1 3/4 - 2 1/2"	6	5/8"	6"	3 3/4 X 1/4" F	7 3/4"
		50725A		7 1/4"	11/4 - 13/4"	6	5/8"	6"	3 3/4 X 1/4" F	4 3/8"
		50725B		7 1/4"	2 - 2 1/2"	6	5/8"	6"	3 3/4 X 1/4" F	5 1/8"
			50TC900	9"	2 - 2 1/2"	8	3/4"	7 1/2"	6 X 1/4" F	7 3/4"
		509001		9"	11/2 - 21/2"	8	3/4"	7 1/2"	6 x 1/4" f	5 1/2"
	50MC004			4"	3/4 - 1 1/2"	4	3/8"	3 1/4"	2 1/2 X 3/32" M	2 1/4"
		5040IS		4"	1 - 1 1/4"	4	3/8"	3 1/4"	2 1/2 X 3/32" M	2"
		50400B		4"	1 - 1 1/2"	4	3/8"	3 1/4"	2 1/2 X 3/32" M	3 7/16"
	50MC005			5"	1 - 2"	4	7/16"	4 1/4"	2 1/2 X 3/32" M	2 5/8"
		50500A		5"	1 - 1 1/2"	4	7/16"	4 1/4"	2 1/2 X 3/32" M	3 7/16"
_		50500C		5"	1 1/2 - 2"	4	7/16"	4 1/4"	2 1/2 X 3/32" M	4"
Borg		5050IS		5"	1 - 1 1/2"	4	7/16"	4 1/4"	2 1/2 X 3/32" M	2 1/2"
Warner			50TC500	5"	1 1/4"	4	7/16"	4 1/4"	Z 1/2 X 3/32" M	3 7/8"
			50TC500	5"	1 3/8"	4	7/16"	4 1/4"	2 I/2 X 3/32" M	4 1/4"
			50TC500	5"	11/2 - 13/4"	4	7/16"	4 1/4"	2 1/2 X 3/32" M	5"
			50TC575	5 3/4"	1 1/2"	6	1/2"	4 3/4"	3 X 1/4" F	5"
			50TC575	5 3/4"	1 3/4 - 2 1/4"	6	1/2"	<b>4</b> 3/4"	3 X I/4" F	6 1/2"
	50MC573			5 3/4"	1 1/2 - 2"	6	1/2"	4 3/4"	3 X 1/4" F	4 1/2"
		505751		5 3/4"	11/4 - 21/4"	6	1/2"	4 3/4"	3 x 1/4" F	4 3/16"
		50475A		4 3/4"	1 - 1 1/2"	6	7/16"	3 7/8"	2 1/2 X 3/16" F	3 1/2"
		50475B		4 3/4"	1 1/2 - 2"	6	7/16"	3 7/8"	2 1/2 X 3/16" F	4"
	50MC472			4 3/4"	11/4 - 11/2"	6	7/16"	3 7/8"	2 1/2 X 3/16" F	3 5/8"
			50TC475	4 3/4"	13/8-13/4"	6	7/16"	3 7/8"	2 1/2 X 3/16" F	4 3/16"
			50TC575	5 3/4"	1 1/2"	6	1/2"	4 3/4"	3 X 1/4" F	5"
Capitol			50TC575	5 3/4"	1 3/4 - 2 1/4"	6	1/2"	4 3/4"	3 X 1/4" F	6 1/2"
:	50MC573			5 3/4"	1 1/2 - <b>2</b> "	6	1/2"	4 3/4"	3 X 1/4" F	4 1/2"
		505751		5 3/4"	1 1/4 - 2 1/4"	6	1/2"	4 3/4"		4 5/16"
			50TC725	7 1/4"	1 3/4 - 2 1/2"	6	5/8"	6"		7 3/4"
		50725A		7 1/4"	11/4-13/4"	6	5/8"	6"	3 3/4 X 1/4" F	4 3/8"
		507258		7 1/4"	2 - 2 1/2"	6	5/8"	6"	3 3/4 X 1/4" F	5 1/2"
		504018		4"	1 - 1 1/4"	4	3/8"	3 1/4"		2"
		50400B		4"	1 - 1 1/2"	4	3/8"	3 1/4"		3 7/16"
	50MC004			4"	3/4 - 1 3/8"	4	3/8"	3 1/4"	2 1/2 X 3/32" M	2 1/4"
	50MC005			5"	1-13/4"	4	7/16"	4 1/4"	2 1/2 X 3/32" M	2 5/8"
Hurth		50500A		5"	1-11/2"	4	7/16"	4 1/4"	2 1/2 X 3/32" M	3 1/2"
		50500C		5"	1 -2"	4	7/16"	4 1/4"	2 1/2 X 3/32" M	4"
			50TC500	5"	11/4"	4	7/16"	4 1/4"	2 1/2 X 3/32" M	3 7/8"
			50TC500	5"	1 3/8"	4	7/16"	4 1/4"	<b>2</b> 1/2 X 3/32" M	4 1/4"
			50TC500	5"	11/2 - 13/4"	4	7/16"	4 1/4"	2 1/2 X 3/32" M	5"





T	T	Part Number		Flange	Shaft	# af	Bolt Dia.	Bolt	П:І_4	Overall
Transmission	Salid	Split	Taper	Dia.	Range	Balts	BOIT VIA.	Circle	Pilot	Length
	50MC005			5"	1 - 1 3/4"	4	7/16"	4 1/4"	2 1/2 X 3/32"M	2 5/8"
		50500A		5"	1 - 1 1/2"	4	7/16"	4 1/4"	Z 1/2 X 3/32"M	3 1/2"
		50500C		5"	11/2 - 2"	4	7/16"	4 1/4"	2 1/2 X 3/32"M	4"
			50TC500	5"	1 1/4"	4	7/16"	4 1/4"	2 1/2 X 3/32"M	3 7/8"
			50TC500	5"	1 3/8"	4	7/16"	4 1/4"	2 1/2 X 3/32"M	4 1/4"
			50TC500	5"	11/2 - 13/4"	4	7/16"	4 1/4"	2 1/2 X 3/32"M	5"
Newage			50TC575	5 3/4"	11/2"	6	1/2"	4 3/4"	3 x 1/4"F	5"
			50TC575	5 3/4"	13/4 - 21/4"	6	1/2"	4 3/4"	3 x 1/4"F	6 1/2"
	50MC573			5 3/4"	11/2 - 2"	6	1/2"	4 3/4"	3 x 1/4"F	4 1/2"
		505751		5 3/4"	11/4 - 21/4"	6	1/2"	4 3/4"	3 X 1/4"F	4 3/16"
		 50725A	50TC725	7 1/4" 7 1/4"	13/4 - 21/2"	<u>6</u>	5/8"	6" 6"	3 3/4 X 1/4"F	7 3/4"
		50725B		71/4"	11/4 - 13/4" 2 - 21/2"	6	5/8" 5/8"	6"	3 3/4 X 1/4"F 3 3/4 X 1/4"F	4 3/8" 5 1/8"
		50400A		4"	1-11/2"	4	3/8"	3 1/4"	2 x 3/32"M	3 7/16"
		50400X		4"	1-11/4"	4	3/8"	31/4"	2 x 3/32 M	ا // ن "2
	50MC4020			4"	3/4 - 1 3/8"	4	3/8"	31/4"	2 x 3/32 M	2 1/4"
		50400C		4"	1-11/2"	4	3/8"	31/4"	2 5/8 X 3/32 M	3 7/16"
		50402S		4"	1-11/4"	4	3/8"	31/4"	2 5/8 X 3/32"M	2"
_	50MC4026			4"	3/4 - 13/8"	4	3/8"	31/4"	2 5/8 X 3/32"M	21/4"
Paragon	50MC4526			4 1/2"	1-13/4"	4	3/8"	3 3/4"	2 5/8 X 3/32"M	2 5/8"
		50500B		5"	1 - 11/2"	4	3/8"	4 1/8"	2 3/4 X 3/32"M	3 7/16"
		50500D		5"	11/2 - 2"	4	3/8"	4 1/8"	2 3/4 x 3/32"M	4"
		50500S		5"	1 - 1 1/2"	4	3/8"	4 1/8"	2 3/4 X 3/32"M	2 1/2"
	50MC5022			5"	1 - 1 3/4"	4	3/8"	4 1/8"	2 1/4 X 3/32"M	2 5/8"
	50MC5027			5"	1 - 1 3/4"	4	3/8"	4 1/8"	2 3/4 X 3/32"M	2 5/8"
		50475A		4 3/4"	1 - 1 1/2"	6	7/16"	3 7/8"	2 1/2 x 3/16"F	3 7/16"
		50475B		4 3/4"	11/2 - 2"	6	7/16"	3 7/8"	2 1/2 x 3/16"F	4"
	50MC4725			4 3/4"	11/4 - 11/2"	6	7/16"	3 7/8"	2 1/2 x 3/16"F	3 5/8"
			50TC475	4 3/4"	13/8 - 11/2"	6	7/16"	3 7/8"	2 1/2 x 3/16"F	4 3/16"
		5050IA		5"	1 - 11/2"	8	3/8"	4 1/8"	2 1/2 x 3/32"M	3 7/16"
		50501AS		5"	1-11/2"	8	3/8"	4 1/8"	2 1/2 x 3/32"M	2 1/2"
			50TC501	5"	1/4 - 13/4"	8	3/8"	4 1/4"	2 1/2 x 3/32"M	5 3/32"
		505752		5 3/4"	11/4 - 21/4"	6	5/8"	4 3/4"	3 x 1/4"F	4 3/16"
	50MC574			5 3/4"	11/2 - 2"	6	5/8"	4 3/4"	3 x 1/4"F	4 1/2"
Twin Disc			50TC576	5 3/4"	11/2"	6				5"
					1		5/8"	4 3/4"	3 x 1/4"F	
			50TC576	5 3/4"	13/4 - 21/4"	6	5/8"	4 3/4"	3 x 1/4"F	6 1/2"
		50726A		7 1/4"	11/4 - 13/4"	6	3/4"	6"	3 3/4 x 1/4"F	4 3/8"
		50726B		7 1/4"	2 - 21/2"	6	3/4"	6"	3 3/4 x 1/4"F	5 1/2"
			50TC726	7 1/4"	13/4 - 21/2"	6	3/4"	6"	3 3/4 x 1/4"F	6 1/2"
			50TC901	9"	2 - 21/2"	8	7/8"	7 1/2"	6 x 1/4"F	7 3/4"
		509002		9"	11/2 - 3"	8	7/8"	7 1/2"	6 x 1/4"F	5 1/2"
		501050		10 1/2"	2 1/2 - 4"	8	1"	8 3/4"	5"F	6 1/2"
			50TC1050	10 1/2"	21/4 - 4"	8	1"	8 3/4"	5"F	6 1/2"





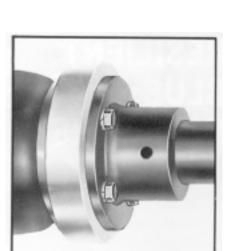
Transmission-		Part Number		Flange	Shaft Ranco	# of Roles	Bolt Diameter	Rolt Ciecle	Pilot	Overall
11.91121111221011	Solid	Split	Taper	Diameter	Sligit Kalige	# UI DUILS	DOIL DIGILIECEL	DOIL PILCIE	FIIUL	Length
Volo Penta	50MVP400			3.945"	3/4 - 11/4"	4	10mm	3.142"	2.366 x 3/32"F	2 17/32"
Yanmar		50400YS		4"	3/4 - 11/4"	4	10mm	3.070"	1.966 x 5/32"M	2"
	50MCY004			4"	3/4 - 11/4"	4	10mm	3.070"	1.966 x 5/32"M	2 1/4"
Yanmar		50500YS		4 3/4"	1 - 11/2"	4	10mm	3.937"	2.556 x 1/8"M	3 7/16"
	50MCY005			4 3/4"	1 - 1 3/4"	4	10mm	3.937"	2.556 x 1/8"M	2 3/8"
	50MCY4LH			5.120"	1 - 11/2"	4	7/16"	4 1/4"	2.499 x 3/16"M	3 29/32"
		50476A		4 3/4"	1 - 11/2"	6	12mm	3 7/8"	2 1/2 x 3/16" F	3 7/16"
		50476B		4 3/4"	1 1/2 - 2"	6	12mm	3 7/8"	2 1/2 x 3/16" F	4"
	50MC4726			4 3/4"	11/4 - 11/2"	6	12mm	3 7/8"	2 1/2 x 3/16" F	3 5/8"
			50TC476	4 3/4"	13/8 - 13/4"	6	12mm	3 7/8"	2 1/2 x 3/16" F	4 3/16"
ZF	50MC574			5 3/4"	11/2 - 2"	6	16mm	4 3/4"	3 x 1/4"F	4 1/2"
		505752		5 3/4"	11/4 - 21/4"	6	16mm	4 3/4"	3 x 1/4"F	4 3/16"
			50TC576	5 3/4"	11/2"	6	16mm	4 3/4"	3 x 1/4"F	5"
			50TC576	5 3/4"	13/4 - 21/4"	6	16mm	4 3/4"	3 x 1/4"F	6 1/2"
		50725BZF		7 1/4"	2 - 2 1/2"	8	16mm	6"	3 3/4 x 1/4"F	5 1/8"
			50TC72ZF	7 1/4"	1 3/4 - 2 1/2"	8	16mm	6"	3 3/4 x 1/4"F	7 3/4"
		50787ZF		7 7/8"	11/2 - 2 3/4"	8	16mm	6.693"	5.512 x 9/32"F	5 1/2"
		50807ZF		8.07"	11/2 - 23/4"	10	18mm	6.693"	5.512 x 9/32"F	5 1/2"
			50TC807	8.07"	2 - 2 1/2"	10	18mm	6.693"	5.512 x 9/32"F	7 3/4"
		50699	50TC669	6.69"	2"	12	16mm	5.512"	4.530 x 9/32"F	6 1/2"
			50TC669	6.69"	21/4 - 23/4"	12	16mm	5.512"	4.530 x 9/32"F	7 1/2"
			50TC725G	7.283"	2 - 2 1/4"	12	18mm	6.122"	4.725 x 9/32"F	6 1/2"
			50TC725G	7.283"	21/2 - 3"	12	18mm	6.122"	4.725 x 9/32"F	7 1/2"
		501025		10 1/4"	2 1/2 - 4"	10	20mm	8.582"	5.511 x F	6 1/2"
		501050		10 1/2"	2 1/2 - 4"	8	f"	8 3/4"	5 x F	6 1/2"
			50TC1025	10 1/4"	2 1/2 - 4"	8	į"	8 3/4"	5 x F	6 1/2"
			50TC1050	10 1/2"	21/4 - 4"	8	7/8"	9"	6 x F	6 3/8"
BPM		50590A		5.906"	11/2"	8	0.47"	5.118"	3.544 x 1/8"	4 3/16"
Spicer		50587SD		5 7/8"	11/2 - 13/4"	4	1/2"	4 3/4"	3 3/4 x 1/8"F	4"
Other V- Drives		50400D		4"	11/2"	8	3/8"	3 1/4"	2 x 3/16"F	3 3/8"
			50TC005*	5"	11/4 - 13/4"	4	7/16"	4 1/4"	2 1/2 x 3/32"M	2 3/4"
Borg Warner	50MCF004			4"	3/4 - 11/2"	4	3/8"	3 1/4"	2 1/2 x 3/16"F	2 t/4"
	50MCF005			5"	1 - 11/2"	4	7/16"	4 1/4"	21/2 x 1/4"F	2 5/8"
Universal			50TC725R	7 1/4"	2"	8	5/8"	6"	3 3/4 x 1/16"M	4 1/2"
Atomic Four	50MC3500			3.410"	NB - 11/8"	3	3/8"	2 3/4"	17/8 x 1/4"F	2.437"
Aconno Four		50350A		3.410"	NB - 11/8"	3	3/8"	2 3/4"	17/8 x 1/4"F	2 13/32"

Most couplings available with Pilot Bores. Order by Part Number and Shaft Size.
\*The 50TC005 coupling has a reverse taper bore.



## THE DRIVESAVER

# Total Protection for your drive train.



## Absorbs vibration, reducing noise.

THE DRIVESAVER provides a flexible, non-metallic barrier between your transmission and shaft. This barrier reduces not only drive train vibration, but the transmission of vibration and noise to you, your crew and the water. Both you and your vessel are more efficient in this quieter environment.

## Absorbs shock.

THE DRIVESAVER effectively absorbs thrust and torque from the propeller shaft, as well as excessive shock from changing gears and high speed planing. It also helps control damage and misalignment from torsional engine movement. And it keeps on working, under normal conditions, for the life of the drive train, with no lubrication or maintenance.

## Prevents electrolysis.

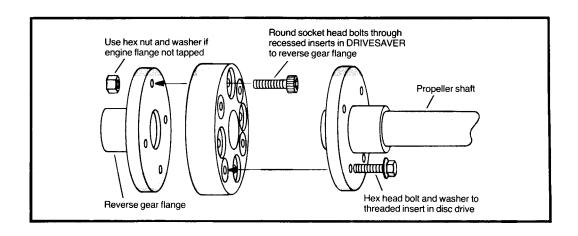
THE DRIVESAVER provides an impervious barrier that blocks electrical currents from the water. Your engine and transmission are protected from damaging corrosion.

### Acts as a circuit breaker.

Repeat users of THE DRIVESAVER install new ones not because an old one wore out, but because of a hidden log, line, or rock that destroyed the coupling. That's right, THE DRIVESAVER was destroyed, not the costly transmission and engine. By acting like a circuit breaker, THE DRIVESAVER absorbs the extreme shock and torque of collision, breaks apart, and leaves your transmission and engine intact. You're back in operation faster, at a minimum cost. That's the kind of total protection you can't afford to be without!

### Installs easily.

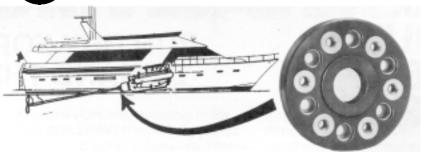
THE DRIVESAVER installs simply and quickly. Without cutting or machining the shaft. And without hauling your boat out of the water. Just separate the drive flanges, insert the coupling, align and bolt.





## THE DRIVESAVER

To determine torque rating use this formula: Engine Horsepower x 5252 x Reduction Ratio Engine R.P.M.



## **SPECIFICATIONS**

DRIVESAVER Model	Flange Dia.	# of Bolts	Bolt Dia.	Bolt Circle	Pilot Dia.	Coupling Dia.	Coupling Thickness	Packaged Weight, Pounds	Torque Rating, Ft. Pounds	"Plus Rated", Ft. Pounds
303	3	3	3/8	2-1/2	1-3/4	4	11/16	1	225	
353	3-1/2	3	3/8	2-3/4	1-7/8	4-5/16	11/16	1-1/4	250	
354	3-1/2	4	8mm	2-15/16	1-9/16	4-1/4	1 .	1-1/2	300	
404	4	4	3/8	3-1/4	2	5	1	1-3/4	550	
404A	4	4	3/8	3-1/4	2-1/2	5 5	1 1	1-3/4	550	
404AC	4	4	3/8	3-1/4	2-5/8	5	1	1-3/4	550	
404V	4	4	10mm	8cm	6cm	5	1	1-3/4	550	
404S	4	4	3/8	9cm	6cm	5-1/4	1	2-1/4	550	· .
424Y	100mm	4	10mm	78mm	50mm	4-1/4	1	1-3/4	550	
454	4-1/2	4	3/8	3-3/4	2-5/8	5-3/8	1	2-1/4	570	
4756	4-3/4	6	7/16	3-7/8	2-1/2	5-3/8	1	2-3/4	675	1600
504	5	4	7/16	4-1/4	2-1/2	6	1	2-1/2	675	1600
504A	5	4	3/8	4-1/8	2-3/4	6	1	2-1/2	675	
504AC	5	4	7/16	4-1/8	2-7/8	6	1	2-1/2	675	
504H	5	4	7/16	4-1/4	2-1/2	5-1/8*	1 1	2-1/2	675	1600
524Y	120mm	4	10mm	100mm	65mm	5-1/4	1	2-1/4	675	
554	5-1/2	4	3/8	4-5/8	3-1/8	6-1/2	l 1	3	720	
5756	5-3/4	6	1/2	4-3/4	3	6-13/16	1-1/8	4-1/4	1800	3000
5756A	5-3/4	6	1/2	4-3/4	3	6-3/8	1-1/8	4	1800	3000
6256	6-1/4	6	7/17	5-3/8	3-1/4	7-1/4	1-1/16	4-1/4	1900	
7256	7-1/4	6	5/8	6	3-3/4	8-3/8	1-3/16	8	3200	4400
7306Z	7-1/4	6	5/8	6	3-3/4	7-1/4	1-3/16	8	2200	3200
7258Z	7-1/4	8	5/8	6	3-3/4	7-1/4	1-1/4	8		3200
8078Z	8-1/16	8	5/8	6-11/16	5-1/2	8-1/16	1-3/4	7-1/2	3300	4800
8010Z	205 mm	10	14 mm	170 mm	140 mm	8-5/16	1-1/2	9	3300	
8858Z	225 mm	8	14 mm	196 mm	140 mm	9-1/8	1-1/2	9-1/4	3500	
908	9	8	5/8	7-1/2	6	11	1-3/8	12-1/2	3000	4900
908A	9	8	5/8	7-3/4	5-1/8	111	1-3/8	12	3000	4900
908S	9	8	5/8	7-1/2	6	9-1/8	1-3/8	9	3000	4900
908AC	190mm	8	15mm	155mm	100mm	228mm	1	9	3000	4900
1058	10-1/2	8	3/4	8-3/4	5	12-1/2	1-3/4	22	4200	6500
1108	11	8	3/4	9-1/2	6	13-1/4	1-13/16	23-1/2	4200	6500
1108A	lii	8	3/4	9	6	11-3/4	1-3/4	17-1/2	3000	4900
1308	13	8	7/8	11	7	14	2	18-1/2	4400	6700
BUSHING KITS	1 .0	<u> </u>	1		<del>                                      </del>	† <del></del>	<del>-</del>	1	1	1
5756	5/8" to 1/2	,57	t	<del>                                     </del>	<b>†</b>	1	<del>                                     </del>	1	1	İ
7256	3/4" to 5/8		ļ	.]						
908	3/4" to 5/8		1		1		1	1	1	
908BB	7/8" to 5/8		İ		1	1 .	1	1	1	
1058	1" to 3/4"		1		1				1	
1108	1" to 3/4"			ŀ			-		i	Į.
8010	18.3mm to	14mm	1	1	1			1	1	
8858	17mm to 1			1						

<sup>\*</sup>Outside diameter is machined at an angle, with the smaller side to the reverse gear flange to allow for clearance.

Elastomer, a stiff, yet resilient material, has excellent energy absorbing properties. It will remain its design characteristics over a long period of time and will return to original shape even after being under compression. It withstands oil, sludge, salt water and a temperature range of -65° to +225°F. All metal components and hardware are plated for corrosion resistance and long life. Model 5756, 7256, 908, 1058, 1108, 1308, 8010, and 8858 may be used between flanges with a bolt hole size larger than the bolts furnished with THE DRIVESAVER. Specify model number plus the suffix B. Bushing to fit the flange will be furnished with THE DRIVESAVER.



## ©DRIVESAVER

## **SELECTION GUIDE**

Model	Reduction Ratio	DRIVESAVER Model
ALLISON		Miodei
M, M15L, M20L		7256
MH		908B
HYH/HP7700 (9.00)		908A
CAPITOL		
2HD-200, 5HD-200		4756
HE10200, HE10250		5756A
HE10700, HE10750		7256
HE11200, HE12400		5756A
HE11700		7256
HP500, HP6900		7256
HY400, HY6900		7256
HY22000, HY24000		7256
HY25000, HY28000		7256
M-105, M-125		5756
CRUSADER		
4500 SERIES		404A
HURTH/ZF		
HBW5, 10, 15, 15V, 18, 20		404A
HBW30, 35, 50, 100, 125		404A
HBW150, 150A, 150V, 220		404A
HBW250		404A
HBW360, 360A, 400, 450		504
HBW600, 630		504
HBW710, 710A		5756
HBW710	4.35	7256
HSW150H, 450D		404A
HSW450A, 450H		504H
HSW630A, 630D, 630H		504
HSW630V   HSW800A, 800V, 1250A		504
NEWAGE		5756
PRM DELTA		(04.07
PRM210/160		404A
PRM60, PRM601, 601A		504
PRM401, 601, 602	1.19 , 1.5, 2, 2.8	7256
PARAGON	1.19 , 1.0, 2, 2.0	5756
HB, HF, RO		404
P13, P200, P300, PV300		404
RA, PV400		404AC 454
P400		504A
PL, P15, PM, PMB		504AC
RB		554 554
RC		6256
SAOD		303
SAAB		
G, H		354
HG, 2HG, GG, 2H, 2GRG		404S
LOHMANN/STALTER		
GVV200A		908AC
SPICER (call for details)		
1310/1350 (U-JOINT)		MRD504PR
·		

Model	Reduction Ratio	DRIVESAVER
TWIN DISC		Model
MG502, 502-1		4756
MG506, 506-1, 506A	1.1, 1.5, 2, 2.5, 3	5756B
MG506, 506-1, 506A	4.0, 4.5	7256B
MG507-1, 507-2, 507A	1.1, 1.5, 2	5756B
MG507A-1	1.1, 1.5, 2	5756B
MG507-1, 507A	2.5, 3	7256B
MG509	1.5, 2, 3	7256B
MG510, 510A	1.5, 2, 2.5, 3	908B
MG509, 510	4, 4.5, 5.1	1058B
MG516	.,,	1108
MG518-1DC		1108A
MG527	2, 2.9, 3.8, 5	1308B
MG5050, 5050A, 5050V	_,,, _	5756B
MG5050, 5051A		5756AB
MG5061, 5061A, 5061V	1.1, 1.5, 2, 2.5, 3	5756B
MG5091SC	,, 2, 2.0, 0	7256B
MG5101DC	4, 4.5, 5.1	1058B
MG5111DC, 5114CHP	4, 4.5, 5.1	1058B
MG5111 (9' FLANGE)	1, 1.0, 0.1	908BB
MG5111 (10-1/2" FLANGE)		1058B
MG5111SC	1.5, 2, 2.5, 3	908B
MG5114A	, 2, 2.0, 0	908SBB
UNIVERSAL		300055
ATOMIC 4		353
VOLVO		
MB10A, MD7A, MD11C		404V
MD38, MS2B, 2000 SERIES		404V
MS3, MS4A		504
WARNER		
1004, 1005, 1013, 1014		504
1017, 1018, 2001, 2002		504
72C		504
1006, 1026, 73C		5756
1017, 1023, 70C, 71C		404A
YANMAR		
20M, 20H/G, GM SERIES		424Y
KBW10, KM2 SERIES		424Y
KM3A SERIES, YP-7M		424Y
30M, 30H/G, KH18, KM4A		524Y
YP-10M		524Y
НМН6А		5756B
ZF		
IRM41A2, 41A3, 50A3		504
IRM50A4, V2, V3		504
IRM220, 220A-1, 225A		4756
IRM301A-1, 301P2-2		5756A
IRM310		7306Z
IRM310A		7258Z
IRM320		1058B
IRM320AL/LAV		8858ZB
IRM350		8078Z
IRM350AL/PL		8010ZB
ZF Installations: Please check	# of bolts and pilot co	onfigurations.



## STANDARD PROPELLER SHAFT COUPLINGS



A propeller shaft coupling to match the transmission output flange is normally provided with each complete transmission assembly or complete marine engine. Such couplings are a standard "flange" type, held to engine drive flange by a series of bolts and centralized by a center pilot. These couplings are designed to be a "press fit" to propeller shaft, drive through use of a shaft "key" and are held in place on shaft by set screws.

Although quite adaquate for pleasure boat or standard duty applications, these flange flange couplings do not have the ruggedness of the clamp-fit type described below. They are referenced on the accompanying chart by the word "flange".

## CLAMP-FIT PROPELLER SHAFT COUPLINGS



If a really rugged coupling is required, the "clamp-fit" type as pictured herewith is recommended. This is the type used in heavy duty commercial installations, Coast Guard, etc.

The hi-strength, ductile iron coupling is bored, slitted (horozontally) and fitted with heat-treated clamping bolts. Propeller shaft is driven by the entire clamped-on coupling rather than key and set-screws only as with couplings described above. Further, should shaft be slightly undersized, this coupling will adapt because of the clamping action. Model numbers are shown in the accompanying chart, referenced by word "clampfit".

## FEDERAL FLEXIBLE PROPELLER SHAFT COUPLINGS

A Federal Flexible Coupling should be used between the propeller shaft and the engine of your boat to absorb the misalignment caused by structural distortion of the hull in a seaway. Changes in the hull from water absorption and shifting of ballast also tend to cause misalignment between the propeller and motor. Even a small degree of misalignment with rigid couplings will cause shaft whip, excessive vibration, and impose extreme stress on the reverse gear and stuffing box. It is particularly important that flexible couplings be used with any motor that has rubber engine mountings to allow the engine to float freely and to prevent distortion of the shaft. Propeller vibration is substantially dampened by the use of the Federal Flexible Coupling. There is no metal to metal contact. This helps to reduce electrolysis by isolating the iron parts of the engine from the bronze shafting and propeller. Grounding straps are available for boats with bonded electrolytic systems.

The Federal Flexible Coupling consists of a metal hub and flange. The metal hub is accurately bored to receive the rubber bushings, and the face of the flange is machined to match the engine coupling. The neoprene rubber bushings have a bonded inner brass sleeve and the entire bushing is pressed into the flange at the proper compression. Alloy steel spider pins screw through the bushing into the hub and are locked into position. The rubber bushings are ample to absorb propeller vibration and to allow slight angular misalignment. Replacing the propeller half of the engine coupling, the Federal Coupling requires but a fraction of an inch additional space for installation. The Flexible Coupling is not designed to do the work of a universal joint. The engine should be aligned properly before installation in order that the flexibility of the coupling may be used entirely to compensate for misalignments caused by hull distortion and motor movement.

The Federal coupling may be easily installed at any time; no alterations are necessary to either the engine or the propeller shaft. Simply line up the engine, using the existing rigid couplings, then remove the rigid coupling from the propeller shaft and put the Federal flexible coupling on in its place. There need be no change in the position of the propeller.

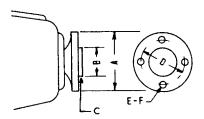
The Federal Flexible Coupling will absorb both thrust and torsional loads. The pins and rubber bushings are replaceable in case of damage. Couplings with standard bore and keyways are available for most gasoline engines with ratings not exceeding 500 Horse-power, diesel engines to 900 foot pounds torque. All necessary bolts, nuts, and set screws are furnished. They are referenced on the accompanying chart by the word "flexible".





In the chart below, locate the listing of your particular transmission in the column on the left. Dimensions shown in the second section of the chart refer to the diagram at the right. If not certain of which coupling is required, these measurements may be used for checking purposes.

Select the preferred type of coupling from the information shown on the preceding page.



- A- FLANGE DIAMETER\_
- B- PILOT DIAMETER\_
- C- MALE OR FEMALE PILOT\*
- D- BOLT CIRCLE DIAMETER\_
- E- HOLES: QUAN\_\_\_\_\_ DIA PROPELLER SHAFT DIA.\_\_\_
- \*SHAFT COUPLING

## BORE SIZE AND MODEL NUMBERS

TRANSMISSIONS MODELS AND MANUFACTURERS				VSI D		-	COUPLING Type	3/4"	7/8 <b>"</b>	1"	11/8″	14"	13%"	1½″	1¾″
BORG-WARNER "VELVET DRIVE" WITH 4" FLANGE. 70 & 71 SERIES HURTH WITH 4" FLANGE HBW 50, 100, 150, 150V, 250	4	21%	4	31/4	4	3/8	FLANGE CLAMP-FIT FLEXIBLE DRIVESAVER	ED300 EDX404A	ED301 EDX404A	ED4865BB 2L702 ED302 EDX404A	ED4865CC 2L703 ED303 EDX404A	ED4865DD 2L704 ED304 EDX404A	ED4865EE 2L705 ED305 EDX404A	ED4865FF 2L706 EDX404A	EDX404A
BORG-WARNER "VELVET DRIVE" WITH 5" FLANGE. 71 & 72 SERIES HURTH WITH 5" FLANGE HBW 360 & 450	2	21%	4	7/14	7	91/2	FLANGE CLAMP-FIT FLEXIBLE DRIVESAVER			ED4886B 2L712 ED312 EDX504	ED4886C 2L713 ED313 EDX504	ED4886D 2L714 ED314 EDX504	ED4886E 2L715 ED315 EDX504	ED4886F 2L716 ED316 EDX504	2L717 ED317 EDX504
PARAGON SERIES G31, G33, PARAGON SERIES P31, P32, P33, PV300 AND PMV V-DRIVES WITH 4" FLANGE	4	25%	ч	31/4	4	8/6	FLANGE CLAMP-FIT FLEXIBLE DRIVESAVER		ED391 EDX404AC	ED12081B 2L722 ED392 EDX404AC	ED12081C 2L723 ED393 EDX404AC	ED12081D 2L724 ED394 EDX404AC	ED12081E 2L725 ED395 EDX404AC	ED12081F 2L726 EDX404AC	EDX404AC
PARAGON SERIES P34, P35 P41 THRU P45, G33, P32, P33 WITH 5" FLANGE (PARAGON SERIES PM, PL, PLV NOTE)	5	2%	ıL	41/8	4	3/8	FLANGE CLAMP-FIT FLEXIBLE DRIVESAVER			ED12082B 2L732 ED1312 EDX504A	ED12082C 2L733 ED1313 EDX504A	ED12082D 2L734 ED1314 EDX504A	ED12082E 2L735 ED1315 EDX504A	ED12082F 2L736 ED1316 EDX504A	2L737 ED1317 EDX504A
	1							1"	11/4"	1%"	1½"	13/4"	2"	21/4"	21/2"
S.A.E. NO. 3. 534" FLANGE BORG-WARNER "VELVET DRIVE" 73 SERIES TWIN DISC, CAPITOL, ALLISON (SPECIFY MAKE & MODEL)	5%	3	ш	43%	9	1/2	FLANGE CLAMP-FIT FLEXIBLE DRIVESAVER	2L742 EDX5756	ED4904D 2L744 EDX5756	ED4904E 2L745 ED1305 EDX5756	ED4904F 2L746 ED1306 EDX5756	ED4904H 2L747 ED1307 EDX5756	2L748 ED1308 EDX5756	2L749 EDX5756	2L750 EDX5756
	$\top$	-	Н	$\dashv$		-+		1¼"	1½"	13/4"	2"	21/4"	21/2"	23/4"	3"
S.A.E. No. 4. 7¼" FLANGE TWIN DISC, CAPITOL, ALLISON (SPECIFY MAKE, MODEL & SHAFT DIA.)	4,1	33%	u	ဖ	9	% 8%	CLAMP-FIT FLEXIBLE DRIVESAVER	2L800	2L801	2L802	2L803 NUOTED UPO	2L804 N REQUEST	2L805	2L806	2L807
9" FLANGE TWIN DISC, CAPITOL, ALLISON (SPECIFY MAKE, MODEL & SHAFT DIA.)	6	51/8	F	71/2 73/8 71/2	80	%°	CLAMP-FIT DRIVESAVER		ļ		DARD BORE ELS QUOTED				
10½" FLANGE TWIN DISC MODELS (SPECIFY MODEL & SHAFT DIA.)	101/2	5	L	8%	20	-	CLAMP-FIT DRIVESAVER			MODI	+ST ELS QUOTED	andard boi Upon requ		TO 4"	

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